

Fermentative Isobutanol Production from Woody Biomass and Conversion to Biojet



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Forward-Looking Statements



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Company Overview



Commercial scale renewable resource technology platform targeting the \$1 trillion chemical and fuel product markets



- R&D and HQ in Colorado
- Small company, ~75 people at 2 sites
- Public on the NASDAQ market







Why iBuOH? Low-Cost Renewables!





Gevo's Role in NARA





Gevo and NARA





- 1. Leverage Gevo-made isobutanol fermenting yeast biocatalysts
- 2. Screen pretreated hydrolyzates to determine optimal feedstock and pretreatment combination for isobutanol fermentation
- 3. Adapt yeast to hydrolyzate as needed
- 4. Develop fermentation and GIFT[®] process for hydrolyzate to isobutanol
- 5. Produce fuel-spec isobutanol from biomass sugars
- 6. Convert fuel-spec isobutanol into IPK for biojet blending
- 7. BONUS: Secure ASTM Certification of Alcohol-to-Jet process



Gevo made a natural EtOH producing yeast into a homofermentative, iBuOH producing yeast



Yeast biocatalyst



Commentary

- Synthetic biology & genetic engineering used to modify existing commercial ethanol (EtOH) yeast to produce isobutanol (iBuOH)
- Engineered <u>19</u> fundamental pathways to create multiple classes of iBuOH producing yeast
- Library of <u>>18,000</u> iBuOH producing strains in several classes of yeast (FRED, THOR, CB-1)
- Operate in <u>1,000,000</u> liter fermenters
- Meets commercial iBuOH production requirements
- Biocatalysts are engineered for "structural cross breeding" to speed pathway development
- Capable of using multiple carbohydrate feedstock (starch, sucrose, cellulosic=NARA)
- Took <u>8+ years</u> and <u>50+ people</u> to re-program our yeast!!!





n gevo

Direct selection (agar plates)



Adaptation of Biocatalysts to Hydrolyzate





Growth in Hydrolyzate

iBuOH Production from Hydrolyzate



- >60% hydrolyzate meant NO YEAST GROWTH!
- Shake flasks allow comparison of multiple strains, growth and iBuOH production with small volumes (50 mL) hydrolyzate/replicate
- Used for screening strains for fermentation performance before 2L fermenter scale





GIFT®: Gevo Integrated Fermentation Technology



- GIFT[®] is a proprietary, continual iBuOH removal and recovery system for fermentation
- GIFT [®] is essential for production of high amounts of iBuOH by fermentation



Benefit of GIFT and Isobutanol

- Gevo has compared commercial fermentation at Luverne with and without GIFT
- The highest n-butanol concentration reported in literature (as of 2009) was 21 g/l in 50 hours.

gevo

- Without GIFT: Gevo achieved 16 g/l isobutanol in 35 hours using a yeast that is not our most isobutanol tolerant and under suboptimal fermentation conditions
- With GIFT: Gevo achieved ~90 g/L effective isobutanol titer in ~65h



Producing iBuOH From Woody-Biomass Sugars

Developed Hydrolysis & iBuOH Fermentation Process from Woody Biomass in Lab

Scale-Up: 1kIPK Technology Demonstration

- 1kIPK Task Objective: Produce 1,000 gallons of jet fuel using the feedstock and process identified and researched by the USDA funded NARA project at a relevant scale.
- Use key aspects from the NARA project in the production:
 - Feedstock: softwood forest residues, primarily Douglas-fir and Western hemlock
 - Pretreatment: mild bisulfite variant of the SPORL process as developed by USDA/ FPL and Catchlight Energy; Cosmo Specialty Fibers pretreatment
 - Enzymatic Saccharification: use commercial enzymes from Novozymes
 - Isobutanol Production: via fermentation using Gevo patented organisms and fermentation process
 - Jet Fuel Conversion: via Gevo process

Technology overview

Process Flow

- Proprietary processing based on standard unit operations leads to high yields, with minimum of co-products.
- Gevo has been producing jet fuel and isooctane since 2011 at Silsbee, TX demo plant (~10,000 gal/mo input basis).
- Simple product mix of isooctane and jet.
- Processes work well. Ready for commercial engineering and deployment.

Gevo ATJ technology benefits:

- Converts sugars to Jet Fuel Sugars are cheaper and more plentiful that oils
- Demonstrated technology Operational production asset for 4 years producing >100,000 gal of ATJ
- Efficient processing high yielding chemical conversion steps
- **ASTM certification** –8 yrs of testing working across the supply chain
- Replaces petroleum C with renewable C!

Thank you!

