

Northwest Advanced Renewables Alliance

A new vista for Green Fuels, Chemicals, & Environmentally Preferred Products

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The NARA Team







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NARA Team

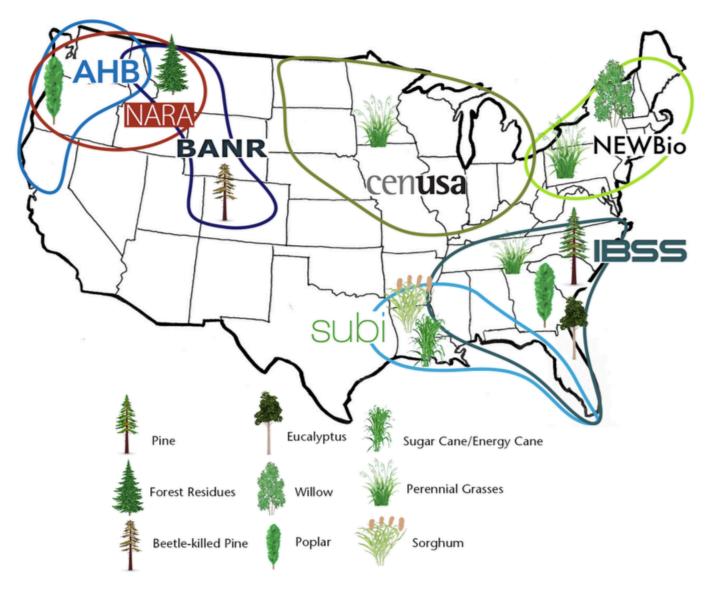


Alaska Airlines ANDRITZ Biomass ad Infinitum LLC Catchlight Energy CLH Cosmo Specialty Fibers Inc. Facing the Future Forest Business Network LLC Gevan Marrs LLC Gevo, Inc. ICM Montana State University National Center for Genome Research National Renewable Energy Laboratory Oregon State University Penn State University Salish Kootenai College South Hampton Resources Inc. Steadfast Management Inc. Thomas Spink Inc. University of Idaho University of Minnesota University of Montana University of Utah University of Washington

University of Wisconsin-Extension USDA Forest Products Laboratory USDA Forest Service Washington State University Western Washington University Greenwood Resources Weyerhaeuser



USDA NIFA Sustainable Bioenergy AFRI CAP



KEY

<u>USDA</u> US Department of Agriculture

NIFA

National Institutes of Food and Agriculture

AFRI

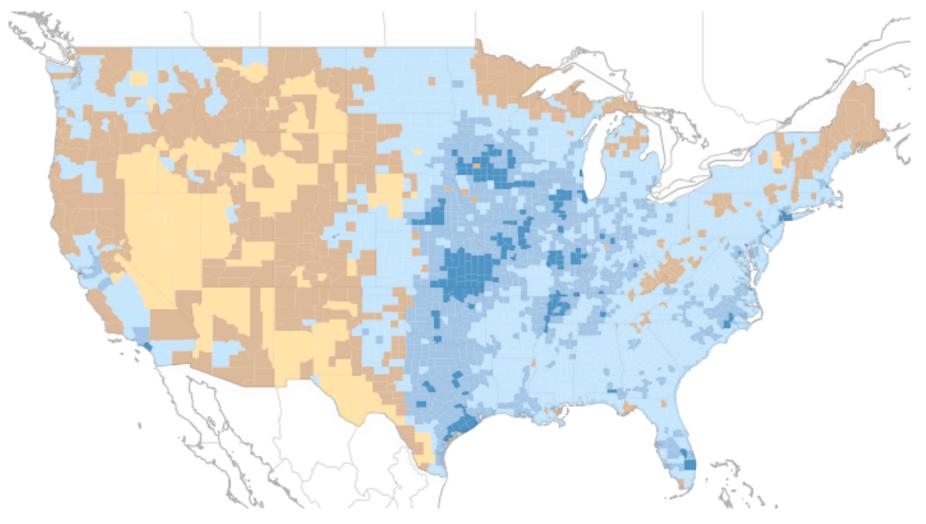
Agriculture and Food Research Initiative

<u>CAP</u> Community Agriculture Projects

https://goo.gl/vXAt2S



2016 Billion Ton Study – Biomass Density







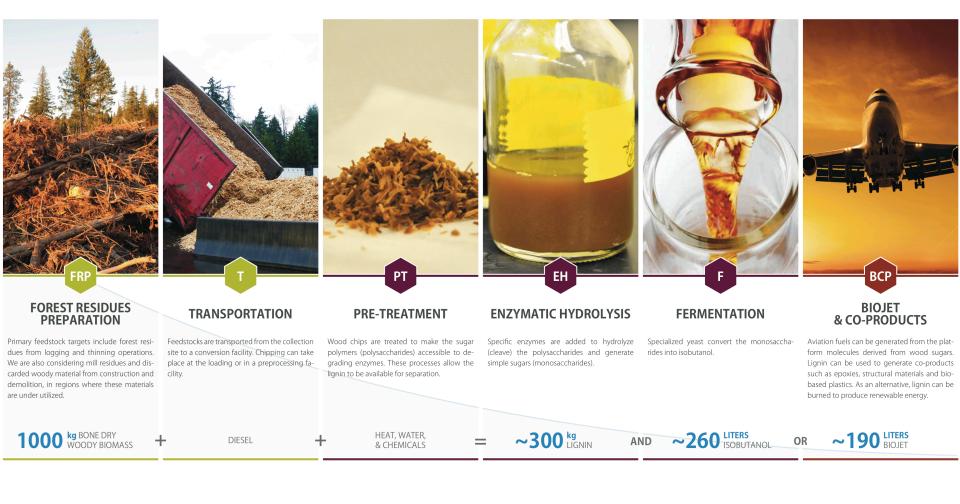
NARA Goals







NARA: Feedstock to Fuels



Completed Year 5 of 5





Our Biomass Source



Industrial Feedstock

TWAT TO BE STORE



Biorefinery Approach

4 14



Isobutanol to Jet Fuel Demonstration

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Demonstration unit at South Hampton Resources, Silsbee, TX is fully functional







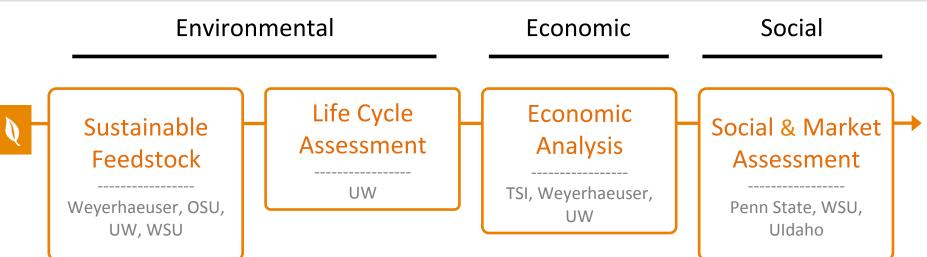




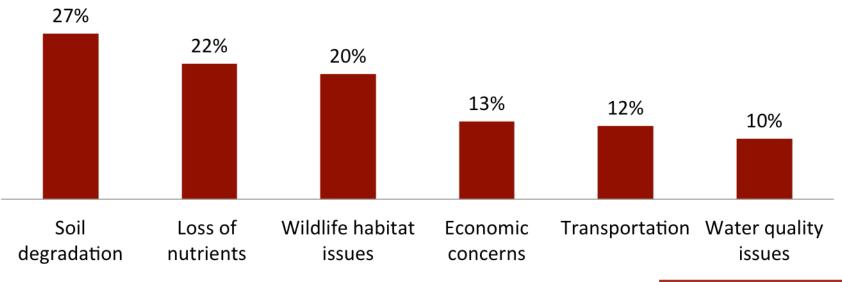
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Sustainability Assessment

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Stakeholder Concerns





Final Form for Deployment

- Biomass Sourcing Model
- Biorefinery Siting Methodology
- ASPEN Process Model for Integrated Bio-refinery (IBR)
- Life Cycle Assessment Model (LCA)
- Community Impact Assessment (CIA)
- Techno Economic Analysis (TEA)
- Environmental Assessment Systems

SUSTAINABILITY ANALYSIS STATUS READY TO SHARPEN THE PENCIL





Long-Term Soil Productivity



Research Feeds Education

A.



Industry Feeds Education



Education and Outreach Feeds Research



Development Sites: Sustainability Criteria



GREENFIELDS

Non-industrial sites Wildlife habitats Agricultural land Resource land Ecological value

GRAYFIELDS

Existing industrial sites No assumed contamination Community blight

BROWNFIELDS

Existing industrial sites Real or perceived contamination Community blight Human health hazard Owner liability





Development Sites: Existing Assets

SITE Location, Infrastructure Environmental permitting



EQUIPMENT Operating Companies Infrastructure



COMMUNITY Workforce housing Cultural and public buildings







Regional Supply Chain Analyses

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Pacific Northwest (PNW) Supply Chain Analysis

This site provides supply chain data and analysis generated by NARA research for the region identified as the Pacific Northwest, which includes Montana, Idaho, Washington, and Oregon.



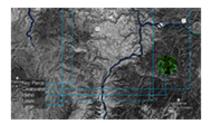
Mid-Cascades to Pacific (MC2P) Supply Chain Analysis

This site provides supply chain data and analysis generated by NARA research for the region identified as Mid-Cascades to Pacific, which includes the western sections of Washington and Oregon.



Western Montana Corridor (WMC) Supply Chain Analysis

This site provides supply chain data and analysis generated by NARA research for the region identified as the Western Montana Corridor, which includes the western section of Montana, Northern Idaho and northeast Washington.



Clearwater Basin Supply Chain Analysis

This site provides supply chain data and analysis generated by NARA research for the region identified as the Clearwater Basin, located in central Idaho.





OLYMPIC PENINSULA LIQUIDS DEPOT AND LIGNIN-BASED CO-PRODUCTS STUDY

Volume I PRELIMINARY SCOPING

IDX Studio - Spring 2015.







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Feedstock Suppliers

Weyerhaeuser Corp (OR) Confederated Salish and Kootenai Tribes (MT) Muckleshoot Tribe (WA)

Processing Partners

Lane Forest Products (OR) Forest Concepts (WA) Kevin Jump (MT) Bill Bass (WA)

Production Partnerships

Pretreatment Andritz Corp ZeaChem

Fermentation ICM

> <u>Separation</u> WhiteFox

<u>Alcohol to Jet</u> South Hampton Refining





1K-IPK – Fuel Distribution and Demonstration

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 Fuel Certification

 Alter Jet - ASTM D7566

 Blending

 Conv Jet - ASTM D1655

 Distribution to Wing

 Commercial Demonstration

 Flight

Processing Partners Gevo Corp South Hampton Refining Blending Partner Alaska Airlines



THANK YOU

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